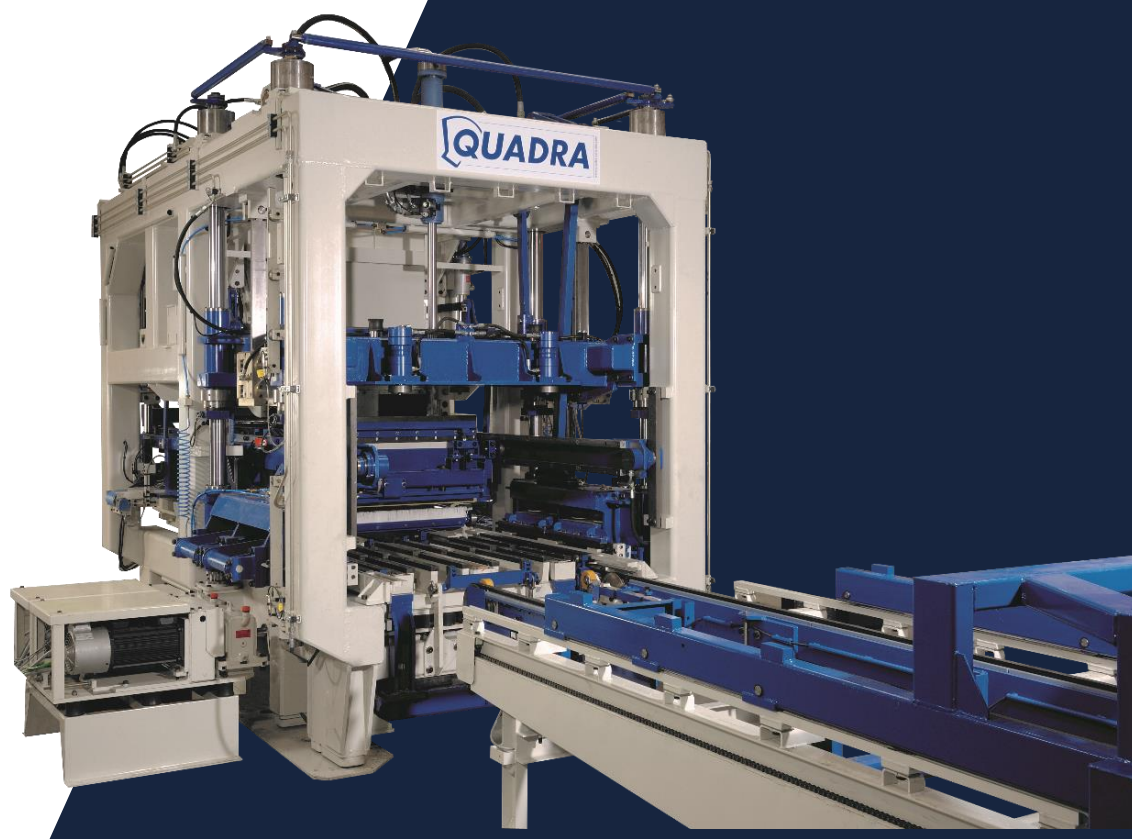


PRODUCTS INFO

Palletization,
Weight,
Consumption,
and Composition.

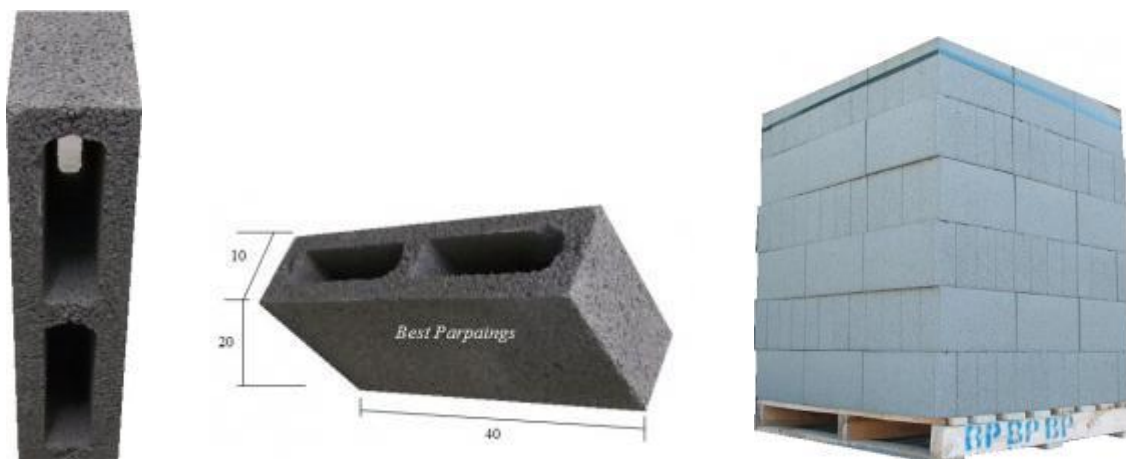


CONCRETE PRODUCTS

Information about weight & number of product per shipping pallet

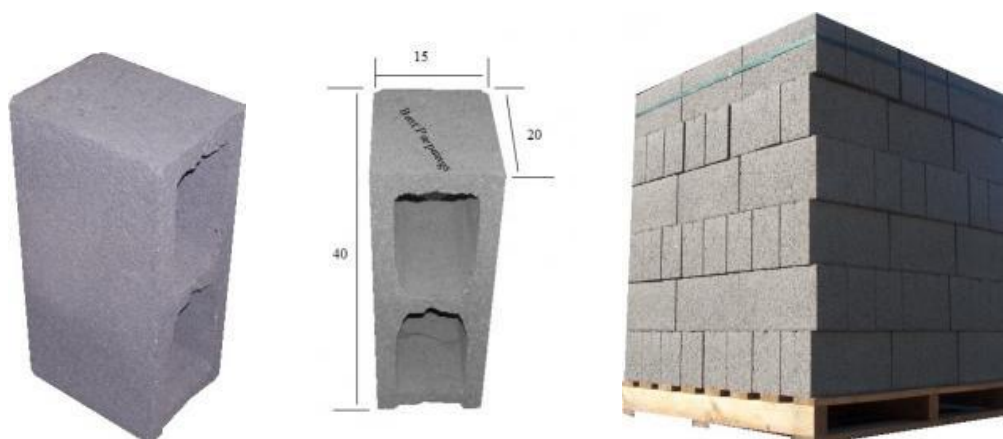
BLOCK

- Type 10*20*40



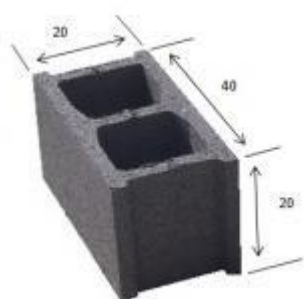
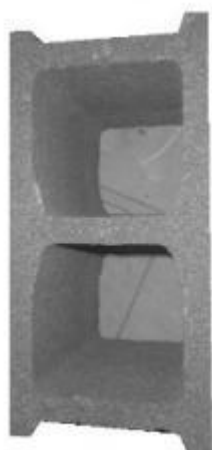
Bloc 10*20*40 US	Number per pallet	Weight per product	Weight per pallet
4''	180	10,00 Kg	2,160 Kg

- Type 15*20*40



Bloc 15*20*40 US	Number per pallet	Weight per product	Weight per pallet
6''	144	12,60 Kg	1,814 Kg

- Type 20*20*40



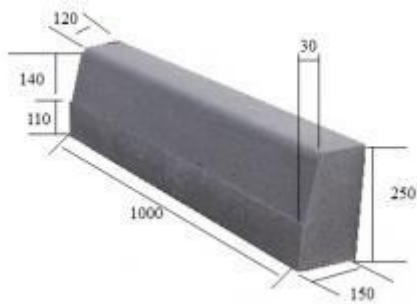
Bloc 20*20*40 US	Number per pallet	Weight per product	Weight per pallet
8"	108	13,70 Kg	1,480 Kg

- Type 20*20*40 US Caraibe



Bloc 20*20*40 US	Number per pallet	Weight per product	Weight per pallet
8"	108	16,40 Kg	1,771 Kg

KERBSTONES T2



Number per pallet	Weight per product	Weight per pallet	Quantity Linear
18	71,00 Kg	1,278 Kg	1

PAVING STONE

- Paving stone 10*20*6



Number per pallet	Weight per product	Weight per pallet	Pieces per m ²	M ² per pallet
500	2,30 Kg	1,150 Kg	50	10

- Paving stone rectangular



Number per pallet	Weight per product	Weight per pallet	Pieces per m ²	M ² per pallet
500	2,50 Kg	1,250 Kg	50	10

- Paving stone zede 11*22*6



Number per pallet	Weight per product	Weight per pallet	Pieces per m ²	M ² per pallet
320	3,80 Kg	1,216 Kg	37	8,64

- Paving stone 23*10*6



Number per pallet	Weight per product	Weight per pallet	Pieces per m ²	M ² per pallet
320	3,18 Kg	1,017 Kg	35	9,14

CONCRETE PRODUCTS

Consumption per shift of 8 hours

Example for Q6 plant

Production in 8 hours shift calculated with 85 % efficiency:

- Blocks 20x20x40 cm US = 14688 pieces x 16,4 KG = 240883 KG
- Blocks 15x20x40 cm = 19584 pieces x 12,6 KG = 246758 KG
- Paving stone 10X20 cm = 1200 m² x 140 KG = 138000 KG
- Kerbstone T2 = 2450 pieces x 71 KG = 173950 KG

CONCRETE PRODUCTS

Concrete mixed design

Blocks & hourdis

Sand	0/3	40 %
Agregat	3/8	50 à 60 %
Cement		6 à 10 %

Paving stone & Kerbstone

Sand	0/3	50 %
Agregat	4/6	40 à 50 %
Cement		10 à 15 %

Water will be around 5 to 7 % according to sand and agregats absorption. Size of sand and agregats may be different according to type of available raw agregats in local market. Some chemical products may be added according to raw material, quality of cement and weither conditions.