

PRODUCTION DATA

Pallet size : 1 000 x 1 000 mm

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Products	Dimension (cm)	Products Nb/cycle	Cycle time (s)	Production 100% / 8h (units)	Production sqm
QUADRA 5E					
Production boards : 1 200 x 650 mm			Production area : 1 120 x 620 mm		
Blocks 2 cavity	20 x 20 x 50	5	18	8 000	847 m²
Blocks 2 cavity	15 x 20 x 50	7	18	11 200	
Pavers one layer	10 x 20 x 6	25	17	42 353	
Pavers two layers	10 x 20 x 6	25	20	36 000	
Kerbstones T2 one layer	15 x 25 x 100	2	22	2 618	
QUADRA 5F					
Production boards : 1 200 x 650 mm			Production area : 1 120 x 620 mm		
Blocks 2 cavity	20 x 20 x 50	5	15	9 600	960 m²
Blocks 2 cavity	15 x 20 x 50	7	15	13 440	
Pavers one layer	10 x 20 x 6	25	15	48 000	
Pavers two layers	10 x 20 x 6	25	18	40 000	
Kerbstones T2 one layer	15 x 25 x 100	2	20	4 320	
QUADRA 5 / QUADRA 5HP					
Production boards : 1 200 x 650 mm			Production area : 1 120 x 620 mm		
Block 2 cavity	20 x 20 x 50	5	12.5 / 10	11 520 / 14 400	1 200 m² / 1 600 m²
Block 2 cavity	15 x 20 x 50	7	12.5 / 10	16 128 / 20 160	
Pavers one layer	10 x 20 x 6	25	12 / 9	60 000 / 80 000	
Pavers two layers	10 x 20 x 6	25	15 / 12	48 000 / 60 000	
Kerbstones T2 one layer	15 x 25 x 100	3	18 / 16	4 800 / 5 400	
QUADRA 10HP					
Production boards : 1 200 x 1 150 mm			Production area : 1 120 x 1 100 mm		
Blocks 2 cavity	20 x 20 x 50	10	12.5	23 040	2 400 m²
Blocks 2 cavity	15 x 20 x 50	14	12.5	32 256	
Pavers one layer	10 x 20 x 6	50	12	120 000	
Pavers two layers	10 x 20 x 6	50	15	96 000	
Kerbstones T2 one layer	15 x 25 x 100	5	20	7 200	

Rates may vary based on aggregates and mix designs (±10%)

Products	Dimension (cm)	Products Nb/cycle	Cycle time (s)	Production 100% / 8h	Production sqm
QUADRA 6F					
Production boards : 1 400 x 700 mm			Production area : 1 320 x 650 mm		
Blocks 2 cavity	20 x 20 x 40	9	15	17 280	1 382 m²
Blocks 2 cavity	15 x 20 x 40	12	15	23 040	
Pavers one layer	10 x 20 x 6	36	15	69 120	
Pavers two layers	10 x 20 x 6	36	18	57 600	
Kerbstones T2 one layer	15 x 25 x 100	3	20	4 320	
QUADRA 6 / QUADRA 6HP					
Production boards : 1 400 x 700 mm			Production area : 1 320 x 650 mm		
Blocks 2 cavity	20 x 20 x 40	9	12.5 / 10	20 736 / 25 920	1 728 m² / 2 304 m²
Blocks 2 cavity	15 x 20 x 40	12	13 / 10	26 585 / 34 560	
Pavers one layer	10 x 20 x 6	36	12 / 9	86 400 / 115 200	
Pavers two layers	10 x 20 x 6	36	15 / 12	69 120 / 86 400	
Kerbstones T2 one layer	15 x 25 x 100	3	18 / 16	4 800 / 5 400	
QUADRA 9 / QUADRA 9HP					
Production boards : 1 400 x 900 / 1 400 x 1 100 mm			Production area : 1 320 x 850 / 1 320 x 1 050 mm		
Blocks 2 cavity	20 x 20 x 40	12	13 / 12	26 585 / 28 800	2 592 m² / 3 110 m²
Blocks 2 cavity	15 x 20 x 40	14	14 / 13	28 800 / 31 015	
Pavers one layer	10 x 20 x 6	54	12 / 10	129 600 / 155 520	
Pavers two layers	10 x 20 x 6	54	15 / 13	103 680 / 119 631	
Kerbstones T2 one layer	15 x 25 x 100	5	20 / 18	7 200 / 8 000	
QUADRA 12HP					
Production boards : 1 400 x 1 300 mm			Production area : 1 320 x 1 250 mm		
Blocks 2 cavity	20 x 20 x 40	18	13	39 877	3 168 m²
Blocks 2 cavity	15 x 20 x 40	24	13	53 169	
Pavers one layer	10 x 20 x 6	66	12	158 400	
Pavers two layers	10 x 20 x 6	66	15	126 720	
Kerbstones T2 one layer	15 x 25 x 100	6	18	9 600	

Rates may vary based on aggregates and mix designs (±10%)

Production units designed for manufacturing a large range of concrete products

Pavers, kerbstones, blocks, slabs, and any garden & landscaping products

